

## SI VACUUM MED

ISO 11607.2 FULLY VALIDATABLE PNEUMATIC VACUUM IMPULSE SEALER

FOR MEDICAL POUCHES AND REELS

VACUUM VENTURI SUCTION SYSTEM AND GAS INJECTION

NEW ROPEX RESISTRON<sup>®</sup> RES 5450 CONTROLLER

PNEUMATIC VACUUM HEAT SEALER.

VALIDATED ACCORDING TO ISO 11607.2, ISO TS 16775, EN 868-2, DIN 58953-7 STANDARDS.

VERTICAL / HORIZONTAL SEALING DEPENDING ON WHETHER OR NOT THE SUPPORT IS USED.

SEALING MM 8, FLAT.

SEALING LENGTHS MM 720.

HEAT SEALABLE MATERIALS: BAGS/ROLLS EN 868-5, TYVEK<sup>®</sup>, PAPER/PAPER EN 868-4, WITH GUSSETS, LAMINATED AL, PP, HEADER BAGS, POLYETHYLENE, ULTRA<sup>®</sup>

VENTURI PUMP SUCTION SYSTEM.

### **ADVANTAGES AND BENEFITS**

#### **PACKAGING PROCESS VALIDATION**

CUTTING EDGE TECHNOLOGY FOR AUTOMATIC CONTROL AND RECORDING OF CRITICAL SEALING PARAMETERS TO ENSURE CONSTANT AND REPEATABLE HIGH QUALITY OVER TIME, COMPLIANT WITH ISO 11607.2 STANDARDS AND INTERNATIONAL GUIDELINES EN-ISO TS 16775.

#### **PERFORMANCE**

SI VACUUMMED COMES STANDARD WITH NEW ROPEX RESISTRON<sup>®</sup> RES 5450 CONTROLLER, EVEN MORE HIGH PERFORMING.

#### **SAFETY**

Mm 720 X MM 8 WIDE FLAT SEAL FOR A PERFECT SEAL STRENGTH WITH AN EASY, SAFE AND EFFECTIVE PEELABILITY.

#### **COMMUNICATION INTERFACES**

A DIAG INTERFACE ALLOWS COMMUNICATION WITH A DEDICATED SOFTWARE FOR TRACEABILITY.

#### **TRACEABILITY**

AVAILABLE DEDICATED SEALING PARAMETERS TRACEABILITY SOFTWARE.

#### **HUMAN INTERFACE**

COLOUR LCD AND EASY TO USE SOFTWARE ALLOWS A USER FRIENDLY APPROACH TO THE SEALER.

#### **VACUUM PACKAGING**

SI VACUUM SEALER EMPLOYS A POWERFUL VACUUM NOZZLE WITH A DOUBLE SEALING BARS TO ENSURE THAT PRODUCTS ARE PACKED IN AIRLESS OR MODIFIED ATMOSPHERE ENVIRONMENT.

SI VACUUM SEALER IS ABLE TO GUARANTEE UP TO 70% VACUUM LEVEL.

#### **CLEANING AND DISINFECTION**

FULLY STAINLESS STEEL, IT ALLOWS AN EASY AND EFFECTIVE CLEANING AND DISINFECTION.

#### **ENERGY SAVING**

ALL GANDUS MEDICAL SEALERS ARE DESIGNED AND MANUFACTURED TO ENABLE PROCESS OPTIMIZATION, FULLY



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### NEW CONTROLLER ROPEX RESISTRON<sup>®</sup> RES 5450

- GRAPHIC DISPLAY OF THE MEASURED VALUES
- RECIPE MANAGEMENT, MAX 9 RECIPES
- TRC CALCULATOR: ADJUSTMENT OF THE HEAT SEALING BAND TC BY MEANS OF REFERENCE VALUE INPUT
- CSA CERTIFICATION
- PASSWORD MANAGEMENT
- HIGH RESOLUTION COLOR DISPLAY (TFT)
- INTUITIVE CONFIGURATION MENU
- BATCH COUNTER
- GALVANICALLY ISOLATED ANALOG OUTPUT
- USB-C FOR ROPEX VISUAL SOFTWARE
- DYNAMIC QR CODE WITH INSTRUCTIONS FOR
- TROUBLESHOOTING (ROPEX WEBSITE)
- PARTS COUNTER
- PC INTERFACE FOR DIAGNOSTICS AND MAINTENANCE



- FORCE AND TEMPERATURE MEASUREMENT WITH DIAGNOSTICS
- AMBIENCE TEMPERATURE DETECTION FOR AUTOCAL
- OUTPUTS STATUS DISPLAY
- HIGHER POWER DUE TO PRIMARY SIDE CONTROL
- WIDE VOLTAGE RANGE
- SEALING CYCLES COUNTER
- ON-SITE FIRMWARE UPDATE (ROPEXUPDATE)
- SEVERAL CONFIGURABLE GALVANICALLY ISOLATED OUTPUTS AND INPUTS SIGNALS
- ALARM OUTPUT
- PUSH-IN CONNECTORS

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### TECHNICAL DATA

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#### GENERAL FEATURES

STAINLESS STEEL FRAME

ADJUSTABLE FREE EDGE

BUILT-IN CUTTING DEVICE

#### SEALING

IMPULSE SEALING

KIND OF SEALING-FLAT

SEALING WIDTH 8 MM

SEALING LENGTH 720 MM

DISTANCE SEALING-MEDICAL PRODUCT MM  $\geq 30$  DIN RULES

#### HEAT SEALABLE MATERIALS

POUCHES/REELS EN 868-5

TYVEK<sup>®</sup> POUCHES/REELS

PAPER POUCHES EN 868-4

GUSSETED POUCHES/REELS

LAMINATED AL POUCHES

PP POUCHES

HEADER BAGS

POLYETHYLENE

ULTRA<sup>®</sup> POUCHES/REELS

ISO 11607-2

AUTOMATIC CRITICAL SEALING PARAMETERS CONTROL

TEMPERATURE. FORCE, TIME CONTROL

SEALING PARAMETERS VISUALIZATION AND RECORDING

SEALER FUNCTIONING DIAGNOSTIC AND CHECK

ALARM/STOP TEMPERATURE TOLERANCE  $\pm 5$  °C (DIN 58953-7)

ALARM AND STOP ADJUSTABLE TOLERANCE

FORCE ALARM AND STOP

TIME ALARM AND STOP

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### TECHNICAL DATA

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#### CERTIFICATIONS/SAFETY

UNI EN ISO 11607-2:2006

UNI EN 868-5:2009

DIN 58953-7

DIRECTIVES 2006/42/EC-2014/30/EU-2014/35/EU

UNI/TR 11408:2011

MANUFACTURED IN A UNI EN ISO 9001:2015 QUALITY SYSTEM  
CERTIFIED COMPANY

#### PARAMETERS

SEALING TIME (SEC.)

MAX SEALING TEMPERATURE 200°C

REFERENCE SEALING FORCE ABOUT 650N

TEMPERATURE TOLERANCE  $\pm 1\%$

FORCE RANGE 700–850N

#### CALIBRATION

HEATING AUTOCALIBRATION FUNCTION

AUTOMATIC SELF CHECK OF THERMOCOUPLE BATTERY AND REMOTE  
SERVER CONDITION AT START-UP

TEMPERATURE/FORCE/TIME CALIBRATION

#### FUNCTIONS

MICROPROCESSOR

MULTILANGUAGE MENU

TEMPERATURE AND TIME SETTING

ENERGY SAVING

ON BOARD BATTERY FOR DATA RETENTION EVEN WITH MACHINE  
OFF

PERIPHERIES CONDITION AND DIAGNOSTIC CHECK UP AT START-UP

DISPLAY SHUTDOWN

SETTABLE COUNTER

CLOCK AND CALENDAR FUNCTION

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E&OE

Technical modifications reserved 05/2025

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### VACUUM FUNCTION

VENTURI VACUUM PUMP  
AIR SUCTION CAPACITY M<sup>3</sup>/H 11,3  
GAS INJECTION  
VACUUM TIME FUNCTION  
GAS TIME FUNCTION  
9 SETTABLE PROGRAMS

### INTERFACES

COLOUR LCD  
MEMBRANE KEYBOARD  
PC CONNECTION  
REMOTE CONTROL  
DIAG PORT  
BACK UP RECORDINGS ON PC

### TRACEABILITY AND SOFTWARE

TRACEABILITY THROUGH DIAG INTERFACE  
ROPEX VISUALIZATION REMOTE CONNECTION SOFTWARE

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## TECHNICAL DATA

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### POWER SUPPLY

POWER SUPPLY 100; 110/115; 230/240 VAC SINGLE PHASE  
MULTI FREQUENCY; FREQUENCY 50/60 HZ  
MAX POWER 2500 W

### ACCESSORIES

SIS STAND (ADJUSTABLE IN HEIGHT)  
SIPO/SIPI WORKTABLE (ADJUSTABLE, HORIZONTAL/INCLINED)  
SICO CONSTANT HEAT SEAL  
SICU CUTTING DEVICE MAX MM 450

### SERVICES

SEAL STRENGTH TEST EN 868-5  
MACHINE CALIBRATION  
MAINTENANCE

### DIMENSIONS / WEIGHTS

DIMENSIONS 790x487x241 MM / WEIGHT 36 KG

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